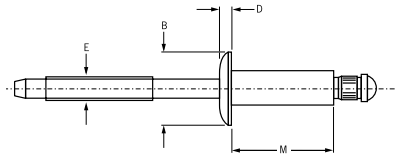


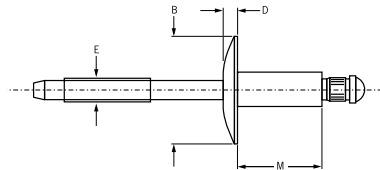
# Q Rivet AAPQ / AALQ / AACQ



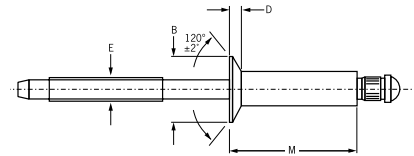
English	Français	Deutsch	Italiano	Español
Body: Aluminium 5052 Natural	Corps: Aluminium 5052 Brut	Hülse: Aluminium 5052 Blank	Corpo: Alluminio 5052 Nessuna finitura	Cuerpo: Aluminio 5052 Natural
Stem: Aluminium 7178 Natural	Tige: Aluminium 7178 Brut	Dorn: Aluminium 7178 Blank	Gambo: Alluminio 7178 Nessuna finitura	Vástago: Aluminio 7178 Natural



**Q Rivet AAPQ**  
Protruding head / Tête bombée /  
Flachrundkopf / Testa tonda /  
Cabeza alomada



**Q Rivet AALQ**  
Large flange / Tête large /  
Flachrundkopf, extragroß /  
Testa larga / Cabeza ancha



**Q Rivet AACQ**  
Countersunk / Tête fraisée  
Senkkopf / Testa svasata  
Cabeza avellanada

Ø nom.						M max.	Ø E ref.	AAPQ Protruding head			AALQ Large flange			AACQ Countersunk		
	min.	mid. <sup>1)</sup>	max.	min.	max.			Ø B	D max.	Part No. /ref AAPQ-	Ø B	D max.	Part No. /ref AALQ-	Ø B ±.007	D ref.	Part No. /ref AACQ-
1/8" (3.2 mm)	.063	.093	.125	.129	.133	.212	.075	.250 ±.012	.042	-04-01	.375 ±.015	.065	-04-02	.226	.032	-04-03
	.094	.125	.187			.275				-04-02						-04-04
	.126	.187	.250			.337				-04-03						-04-04
	.188	.250	.312			.400				-04-04						-04-05
	.251	.312	.375			.462				-04-05						-04-06
	.313	.375	.437			.535				-04-06						-04-07
	.376	.437	.500			.602				-04-07						-04-08
						.670				-04-08						
5/32" (4.0 mm)	.062	.093	.125	.160	.164	.300	.094	.312 ±.016	.050	-05-02	.469 ±.020	.075	-05-04	.281	.040	-05-04
	.126	.187	.250			.425				-05-04						-05-06
	.251	.312	.375			.550				-05-06						-05-08
	.376	.437	.500			.695				-05-08						
3/16" (4.8 mm)	.062	.093	.125	.192	.196	.325	.114	.375 ±.019	.057	-06-02	.625 ±.025	.092	-06-04	.344	.050	-06-04
	.126	.187	.250			.450				-06-04						-06-06
	.251	.312	.375			.575				-06-06						-06-08
	.376	.437	.500			.700				-06-08						-06-10
	.501	.562	.625			.850				-06-10						-06-12
	.626	.687	.750			.980				-06-12						-06-14
	.751	.812	.875			1.110				-06-14						

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at .062) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à .062) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei .062 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a .062) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a .062)



An Acument™ Global Technologies Company



www.avdel-global.com

© 2007 Acument Intellectual Properties, LLC

09.2007, page 1/2

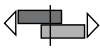

Data shown is subject to change without prior notice as a result of continuous product development and improvement policy.  
Your local Avdel representative is at your disposal should you need to confirm latest information.

# Q Rivet AAPQ / AALQ / AACQ

Ø nom.						M max.	Ø E ref.	AAPQ Protruding head			AALQ Large flange			AACQ Countersunk		
	min.	mid. <sup>1)</sup>	max.	min.	max.			Ø B	D max.	Part No. /ref AAPQ-	Ø B	D max.	Part No. /ref AALQ-	Ø B ±.007	D ref.	Part No. /ref AACQ-
1/4" (6.4 mm)	.062	.093	.125	.257	.261	.375	.151	.500 ±.025	.077	-08-02	.750 ±.025	.107	-08-04	.468	.071	-08-04
	.126	.187	.250			.500				-08-04			-08-04			-08-04
	.251	.312	.375			.625				-08-06			-08-06			-08-06
	.376	.437	.500			.750				-08-08			-08-08			-08-08
	.501	.562	.625			.900				-08-10			-08-10			-08-10
	.626	.687	.750			1.030				-08-12			-08-12			-08-12
	.751	.812	.875			1.160				-08-14			-08-14			-08-14
	.876	.937	1.000			1.290				-08-16			-08-16			-08-16

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at .062) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à .062) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei .062 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a .062) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a .062)

Ø nom.	 lbf <sup>2)</sup>	 lbf <sup>2)</sup>
1/8" (3.2 mm)	225	250
5/32" (4.0 mm)	325	325
3/16" (4.8 mm)	500	450
1/4" (6.4 mm)	850	750

2) typical values / valeurs moyennes / typische Werte / Valori tipici / resistencias máximas recomendadas



An Acument™ Global Technologies Company

www.avdel-global.com

© 2007 Acument Intellectual Properties, LLC

09.2007, page 2/2

Data shown is subject to change without prior notice as a result of continuous product development and improvement policy.  
Your local Avdel representative is at your disposal should you need to confirm latest information.